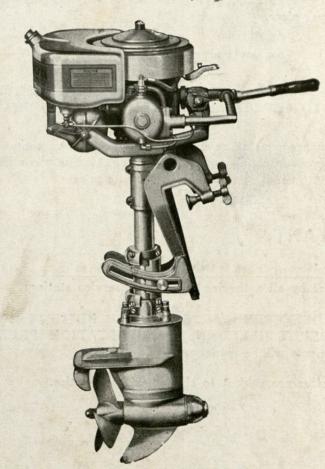
Johnson Big Twin Repair Parts Catalog

Models P-35, P-40, PR-40, P-45 and PF-45

Johnson Outboard Motors



BIG TWIN MOTOR

Johnson Motor Company

Waukegan, Illinois, U. S. A.

HOW TO ORDER PARTS

- 1st. Give MOTOR NUMBER and Model, which will be found on top of starting plate.
- 2nd. Look in list for part number which will show name and price per piece.
- 3rd. Write order plainly, giving the motor number, part number, name of part and price per piece.
- 4th. Show to whom parts are to be shipped.
- 5th. To insure quick service, ALWAYS INCLUDE REMITTANCE WITH POST-AGE TO COVER CARRYING CHARGES AND INSURANCE.

Stamps are accepted as cash up to 25 cents. A minimum charge of 25 cents will be made on all orders amounting to less than that amount. All parts shipped insured at a charge of 5 cents extra.

IMPORTANT:

No replacements made unless regular claim is entered on form provided for that purpose by all authorized dealers or service stations.

ALL DEFECTIVE PARTS MUST BE RETURNED WITH CLAIM FORM PROPERLY FILLED IN, TRANSPORTATION PREPAID, before any replacements will be made.

All prices are subject to change without notice.

WARRANTY

All Johnson Motors (racing models excepted) are warranted to be free from defects in material and workmanship under normal use and service, our obligation under this Warranty being limited to making good at our factory in Waukegan, Illinois, any part or parts thereof which shall, within three months after date of delivery to owner, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective, this Warranty being expressly in lieu of all other warranties and representations, express or implied, and of all other liabilities in connection with the sale or use of our outboard motors.

This Warranty shall not apply to any outboard motor which shall have been repaired or altered outside of the factory in any way so as, in our judgment, to affect its stability or reliability, nor which has been subject to misuse, negligence or accident.

CLAIMS MUST BE ENTERED ON ALL RETURNED GOODS

Regular claim forms are provided all our dealers, service stations and distributors. All claims must be entered on this form, No. SE-16, before parts are returned to factory. No part will be replaced unless this form is used. See your dealer for claim form.

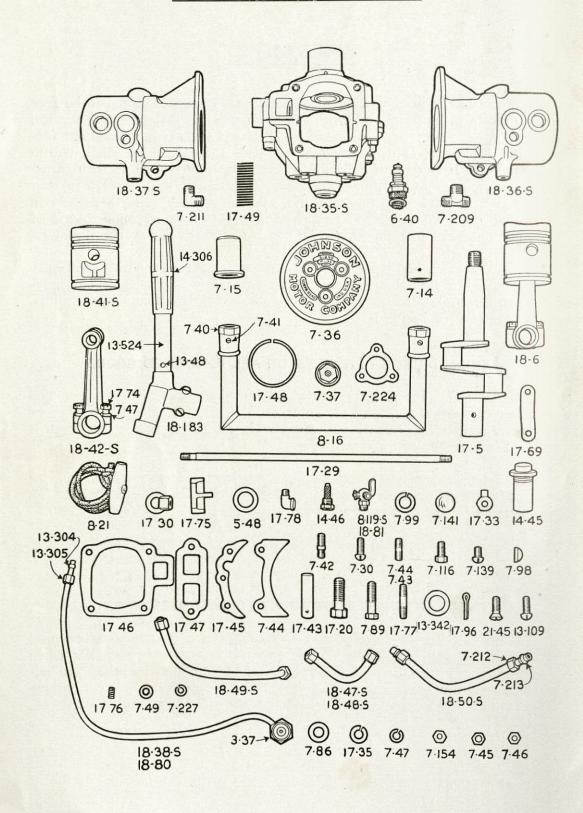
All material — motors or parts — be returned to your nearest service station or direct to factory TRANSPORTATION CHARGES PREPAID. See page 28 for list of service stations.

REMEMBER — ALWAYS request a claim form and properly fill it in before returning any material to our service station or direct to factory.

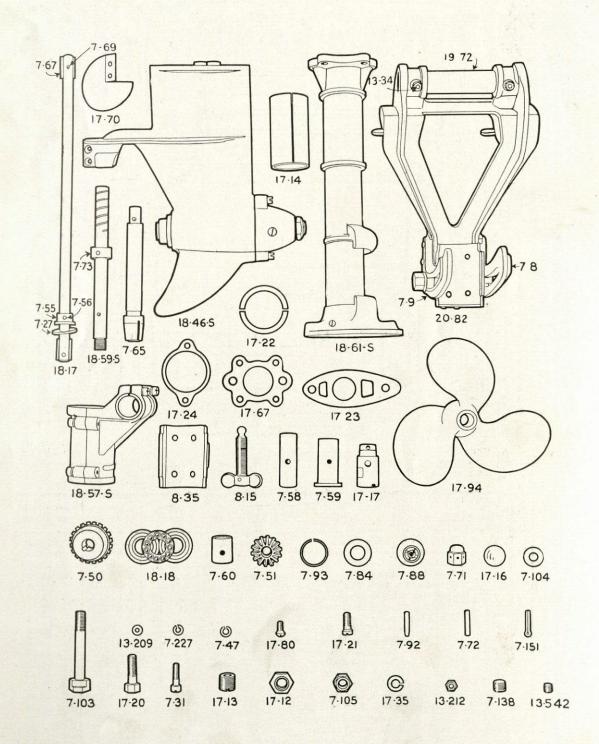
WARRANTY DOES NOT APPLY TO RACING MOTORS

Due to the excessive strains and stresses placed upon motors when used for racing, all Johnson motors of racing model or all other models when used for racing are sold with the distinct understanding that they are not guaranteed in any manner, and the Johnson Motor Company does not assume any responsibility for any injury or damages sustained from their use thereof.

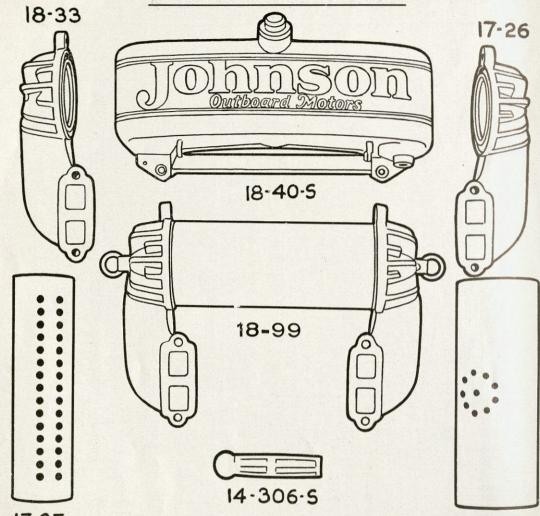
POWER HEAD MOTOR PARTS



LOWER UNIT MOTOR PARTS



BIG TWIN P-35 MOTOR PARTS



17-27

17-28

				17 20	
Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price per Piece	
I-48	1	Gasket for Filler Cap	IADDA	.05	
7-6	1	Screen for Lower Crankcase Oil Ho'e	JADRA		
7-7	1	Stern Bracket (Casting Only)	JAPBT	2 for .05	
7-8	1	Quadrant (Port Side)	JAPBU	12.00	
7.9	1	Quadrant (Starboard Side)	JAPBV	1.50	
7-14	1	Bearing—Upper Journal	JAPBW	1.50	
7-15	1	Bearing-Lower Journal	JAPBX	1.50	
7-17	1	Ring for Lower Crankcase Oil Screen	JAPBY	1.50	
7-18	1	Thrust Socket Casting Only	JAPBZ	.05	
7-27	1	Thrust Washer for Upper Drive Shaft	JAPCA	2.00	
7-30	2	Screw for Gas Tank Support to Muffler	JAPCB	.75	
7-31	6	Screw for Swivel Bracket	JAPCC	.05	
7-36	1	Cover Plate for Magneto	JAPCD	.15	
7-37	i	Nut for Crankshaft	JAPCE	3.00	
7-40	2	Flange for Steering Rail	JAPCF	1.25	
7-41	2	Rivet—Stearing Rail to Flange	JAPCG	1.00	
7-42	6	Stud—Crankcase to Lower Unit	JAPCH	2 for .05	
7-43	8	Stud—Cylinder to Crankcase	JAPCI	.05	
7-44	6	Stud—Steering Rail Flange to Cylinder	JAPCJ	.05	
7-45	13	Nut for Crankcase to Lower Unit and Cylinder to Crank- case	JAPCK	.05	
7-46	12	Nut for Steering Rail Flange to Cylinder and Crankcase Studs	JAPCL	2 for .05	
	0.1	All D. C. N. D.	JAPCM	2 for .05	

BIG TWIN P-35 MOTOR PARTS—Continued

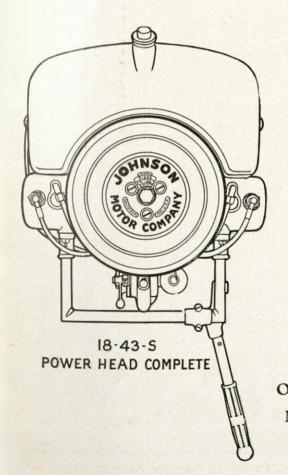
Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Pric
7-47	8	Lockwasher for Crankcase to Lower Unit, Connecting		
		Rod Screws and Cylinder Screws	JAPCN	2 for .05
7-49	8	Washer for Cylinder to Crankcase Stud	JAPCO	2 for .05
7-50	1	Bevel Gear	JAPCP	5.00
7-51	1	Bevel Pinion	JAPCO	4.50
7-55	1	Thrust Collar for Upper Drive Shaft	JAPCR	.35
7-56	1	Rivet for Upper Driveshaft Thrust Collar	JAPCS	.05
7-58	1	Bearing for Propeller Shaft (Propeller End)	JAPCT	.90
7-59	1	Bearing for Driveshaft-Lower	JAPCU	1.00
7-60	1	Bearing for Driveshaft-Upper	JAPCV	.60
7-65	1	Driveshaft Lower Section	JAPCW	4.00
7-67	2	Key for Driveshaft	JAPCX	.15
7-69	2	Rivet for Driveshaft	JAPCY	2 for .05
7-71	1	Acorn Nut for Propeller	JAPCZ	.50
7-72	1	Pin for Propeller	JAPDA	2 for .05
7-73	1	Collar for Propeller Shaft	JAPDB	.50
7-74	1	Pin for Propeller Shaft Collar	JAPDC	2 for .05
7-84	1	Trust Washer for Bevel Pinion	JAPDD	.50
7-86	2	Thrust Washer for Piston	JAPDE	.50
7-88	2	Swivel Plate for Ball Wing Screw	JAPDF	.35
7-89	4	Screw Muffler to Cylinder	JAPDG	.25
7-92	1	Pin for Bevel Pinion	JAPDH	.05
7-93	1	Retainer for Bevel Pinion	JAPDI	.20
7-94	2	Wing Nut for Stern Bracket Clamp Screw	JAPDJ	.25
7-95	2	Pin for Stern Bracket Wing Nut	JAPDK	2 for .05
7-98	2	Key for Crankshaft	JAPDL	.05
7-99	ĩ	Lockwasher for Crankshaft	JAPDM	.05
7-103	î	Bolt for Thrust Socket	JAPDO	Printed to the second second
7-104	î	Washer for Thrust Socket Bolt	JAPDP	1.50
7-105	î	Nut for Thrust Socket Bolt	JAPDO	
7-106	4	Welch Core Plug for Gear Case	JAPDR	.30
7-109	1	Propeller 10 x 12½ (3 Blade Lynite)		.05
7-116	2	Screw—Gas Tank to Cylinder	JAPDS	10.00
7-123	1	Lining for Thrust Socket	JAPDI	.10
7-133	2	Wire for Locking Muffler to Cylinder Screws	JAPDU	.85
7-134	2		JAPDW	2 for .05
7-135	2	Wire for Locking Gas Tank to Cylinder Screws	JAPDX	2 for .05
7-137	1	Wire for Locking Connecting Rod Screws	JAPDY	2 for .05
7-138	1	Key for Propeller Shaft	JAPDZ	2 for .05
7-139	2	Plug for Inspection Hole in Gear Case	JAPEA	.40
7-141	6	Screw for Gas Tank Support to Gas Tank	JAPEB	.05
7-143	2	Welch Core Plug for Cylinder	JAPEC	.05
7-149	1	Stud for Crankcase (Rear Side)	JAPED	.05
		Lag Screw for Stern Bracket Jaw	JAPEF	.25
7-151	1	Cotter Pin for Acorn Nut	JAPEG	.05
7-154	2	Nut for Gas Tank Support Screw to Muffler and Gas Tank	JAPEH	.05
7-209	2	Body of Tee for Crankcase	JAPEI	.50
7-211	4	Body of Elbow for Cylinder	JAPEJ	.30
7-212	8	Nut for Water Pipes	JAPFD	.10
7-213	8	Gland for Water Pipes	JAPEK	.05
7-224	1	Gasket for Magneto Cover Plate	JAPEL	.05
7-227	14	Lockwasher for Crankcase Studs, Steering Rail and Gas		
7 000		Tank to Cylinder and 7-31 Screws	JAPEM	2 for .05
7-228	1	Screw Driver	JAPEN	.35
7-231	1-3	Shim for Lower Drive Shaft Bearing	JAPEO	2 for .05
13-34	2	Screw for Stern Bracket Tilting Tube	JACMU	.05
13-48	1	Rivet for Steering Handle	JAFIR	2 for .05
13-52	2	Lockwasher for Screw 13-109	JACOS	2 for .05
13-87	1	Cap for Steering Handle	JAMBD	.60
13-109	2	Screw for Steering Handle	JADEX	.05
13-209	2	Washer for Screw 13-34	JADON	2 for .05
13-212	2	Nut for Screw 13-34	JADOR	2 for .05
13-304	1	Ferrule for Gasoline Line	JAMBF	2 for .05
13-305	1	Nut for Gas Line	JAMBG	.05
13-342	2	Copper Gasket for Spark Plug	JAMAQ	.05
13-347	1	Washer for Cleanout Screw	JANAJ	2 for .05
13-352	1	Adjustable Wrench	JANAK	.45
13-479	i	Rubber Grip Only	JANBP	.35
	î	Set Screw to Lock Rear Bearing in Gear Case	JANBS	.10
13-482				

BIG TWIN P-35 MOTOR PARTS—Continued

art No.	No. Req'd per Motor	NAME OF PART	Code Word	List Pric
13-523	1	Steering Handle Casting Only	JAQBL	1.75
13-524	1	Tube for Steering Handle	JAQBM	.40
13-542	2	Grease Plug for Gear Case Head and Drive Shaft Casing	JANAB	.10
13-555	2	Lockwashers for Screw 13-34	JAQBK	2 for .0
17-5	1	Crankshaft	JAPAB	12.0
17-9	1	Gear Case Head (Casting Only)	JAPAD	4.5
17-12	1	Locknut for Screw 17-13	JAPAE	.6
17-13	1	Adjusting Screw for Thrust Bearing	JAPAF	.2
17-14	1	Bushing for Swivel Bracket	JAPAG	1.0
17-15	1	Drive Shaft Only (Standard Length)	JAPAH	2.0
17-16	1	Thrust Disc for Thrust Bearing	JAPAI).
17-17	1	Thrust Bearing for Gear Case	JAPAJ	1.2
17-20	2	Screw for Drive Shaft Casing to Gear Case	JAPAK	.4
17-21 17-22	2 2	Screw for Gear Case Head	JAPAL JAPAM	3
17-23	1	Thrust Washer Halves for Swivel Bracket Gasket for Lower End of Drive Shaft Casing	JAPAN	.0
17-24	i		JAPAO	.0
17-26	î	Gasket for Gear Case Head Exhaust Casting (Port Side)	JAPAP	5.0
17-27	î	Muffler Tube (Inner)	JAPEY	1.7
17-28	î	Muffler Shell (Outer)	JAPEZ	2.0
17-29	î	Bolt for Muffler (without eyenuts)	JAPAQ	3
17-30	2	Eye Nuts for Muffler Bolt 17-29	JAPAR	
17-33	2	Lock for Eye Nut 17-30	JAPAS	
17-35	2	Lockwasher for Screw 17-20	JAPAT	2 for .0
17-39	12	Wire for Water Intake	JAROF	.01 .0
17-43	2	Wrist Pin	JAPAU	
17-44	ī	Gasket for Crankcase (Front Side)	JAPAV	.(
17-45	i	Gasket for Crankcase (Rear Side)	JAPAW	
17-46	2	Gasket for Cylinder Base	JAPAX	.0
17-47	2	Gasket for Exhaust Castings	JAPAY	.0
17-48	6	Piston Ring	JAPAZ	.2
17-49	4	Anti-Backfiring Screens	JAPBA	.2
17-51	i	Transfer for Gas Tank	JAPBB	N. (
17-67	i	Gasket for Upper End of Drive Shaft Casing	JAPBC).
17-68	1	Combination Wrench and Screw Driver	JAPBD	.5
17-69	2	Support for Gas Tank	JAPBE	.2
17-70	1	Equalizer for Anti-Cavitation Plate	JAPBF	
17-74	4	Screws for Connecting Rods	JAPBG	.1
17-75	2	Plug for Anti-back Firing Screen	JAPBH	.2
17-76	2	Spring for 17-75	JAPBI	.(
17-77	2	Studs for Crankcase	JAPBJ	.(
17-78	1	Elbow for Gas Tank	JAPBK	.1
17-89	2	Screw for 17-70	JAPBL	.1
17-82	4	Rivets for Stern Bracket Quadrants	JAPBM	2 for .
17-83	2	Separator for 17-49	JAPBN	2 for .
17-92	1	Propeller 10 x 12½ (2 Blade Bronze)	JAPBP	8.0
17-93	1	Pin for 18-33 Exhaust Casting	JAPBO	
17-94	1	Propeller 10 x 10½ (3 Blade Lynite)	JAPBQ	11.0
17-95	4	Ferrule for Water Tube in Drive Shaft Casing	JAPBR	
17-96	2	Cotter Pin for Wrist Pin	JAPBS	2 for .
19-72	1	Tilting Tube for Stern Bracket	JAPDN	1.2
21-45	3	Screw for Magneto Cover Plate ASSEMBLY NUMBERS	JAPDV	
8.15	,	Ball Wing Screw (less Swivel Base)	IAPCV	
8-15 8-16	2	Steering Rail Complete	JAPGV	5.
8-21	1	Starting Rope	JAPGW	3.
8-35	i	Thrust Socket	JAPGY	3.0
8-113	4	Elbow on Cylinder for Water Pipes		
8-119	1	Angle Cock for Gas Tank	JAPHA JAPHB	1.0
8-146	2	Tee Connection for Water Pipe	JAPHC	
14-45	1	Filler Cap for Gas Tank	JAEKI	1.3
14-45	i	Screen and Bushing Assembly	JAEKS	
14-46	i	Tool Bag Only	JAEKS	
14-140	1	Rubber Grip for Steering Handle with Plug	JANCJ	
18-2	1	Lower Unit Less Propeller (Type P-35)		90.0
18-2	1.	Power Head, Less Magneto, Tank, Muffler, Carburetor, and Steering Rail (Oil Tested)	JAPEQ	65.0
18-4	1	Gear Case Assembly with Propeller Shaft, Pinion, Shaft, Gears. Gear Case Head, etc.	JAPER	70.0

BIG TWIN P-35 MOTOR PARTS—Continued

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price
18-6	2	Piston and Connecting Rod Assembly	JAPES	9.00
18-7	1	Piston Connecting Rod and Crankshaft Assembly	JAQEN	30.00
18-12	1	Gas Tank Only with Transfers	JAPEU	24.00
18-13	1	Tool Bag Complete with Tools	JAPEV	3.00
18-17	1	Drive Shaft with Key and Collar-Upper Section	JAPEW	3.00
18-18	1	Ball Thrust Bearing for Bevel Gear	JAPEX	1.75
18-31	1	Shipping Box (Regular Length)	JAPJE	Net 3.00
18-32	1	Shipping Crate (Extra Long)	JAQEO	Net 4.00
18-33	1	Exhaust Casting (Starboard Side)	JAPGA	5.00
18-35	1	Crankcase Complete with Bearings Reamed	JAPGB	25.00
18-36	1	Cylinder (Starboard Side)	JAPGC	11.00
18-37	1	Cylinder (Port Side)	JAPGD	11.00
18-38	1	Gasoline Line Complete (Small Size)	JAPGE	1.50
18-40	1	Gas Tank Complete	JAPGF	25.00
18-41	2	Piston Only	JAPGG	3.00
18-42	2	Connecting Rod Complete	JAPGH	4.00
18-43	1	Power Head Complete	JAPGI	200.00
18-46	1	Gear Case with Head and all Bearings (Reamed)	JAPGJ	50.00
18-47	1	Intake Water Tube Complete (Port Side)	JAPGK	.65
18-48	1	Intake Water Tube Complete (Starboard Side)	JAPGL	.65
18-49	1	Outlet Water Tube Complete (Port Side)	JAPGM	.65
18-50	1	Outlet Water Tube Complete (Starboard Side)	JAPGN	.65
18-51	1	Drive Shaft Complete with Pinion Shaft	JAPGO	7.00
18-53	1	Lower Unit Complete with Propeller	JAPGU	120.00
18-57	1	Swivel Bracket Assembly Complete	JAPGP	8.00
18-58	1	Gear Case Head and Bearing (Reamed)	JAPGQ	9.50
18-59	1	Propeller Shaft with Key and Collar	JAPGR	6.00
18-60	1	Gear Case and Bearing Assembly (Reamed) less Head	JAPFC	35.00



BIG TWIN P-35 MOTOR PARTS—Continued

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price
18-61	1	Driveshaft Casing and Water Tube Assembly with Swivel		
		Bracket Bushing	JAPGT	20.00
18-80	1	Extra Large Gasoline Feed Pipe	JAPJF	2.00
18-81	1	Extra Large Angle Cock	JAPJK	1.00
18-99	1	Muffler Complete (Old Style)	JAPET	20.00
18-145	1	Muffler Shell Assembly (1927 P-35)	JAQEO	15.00
18-183	1	Steering Handle Complete	JAOBO	3.75
20-82	1	Stern Bracket Complete	JAPGZ	20.00
76-40	2	Spark Plugs	JADUK	.60
		EXTRA LONG MOTOR PARTS	JADOR	.00
18-26	1	Lower Unit less Propeller (extra long)	JAPHD	100.00
18-27	1	Driveshaft Assembly with Key and Collar—Upper Section (extra long)	JAPHE	3.50
18-52	1	Drive Shaft Complete with Pinion Shaft	JAPHE	7.50
18-62	1	Drive Shaft Casing and Water Tube Assembly with	JAITIF	1.50
		Swivel Bracket Bushings (extra long)	JAPHH	24.00

PARTS FOR P-40 MOTOR

NOTE-All Parts not listed here are same as those used on P-35 Motor.

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price
17-131	1	Gland for Gas Line	JAPUW	.05
17-132	1	Nut for Gas Line	JAPUX	.10
17-150	1	Crankshaft	JAPUY	13.00
17-151	2	Stud for Muffler Eye Nut	JAPUZ	.05
17-154	4	Screw for Connecting Rod	JAPVA	.15
17-155	4	Lockwasher for Connecting Rod Screws	JAPVB	2 for .05
17-158	1	Exhaust Casting (Port Side)	JAPVC	9.00
17-159	1	Exhaust Casting (Starboard Side)	JAPVD	7.00
17-160	1	Bearing—Upper Journal	JAPVE	1.25
17-161	î	Bearing—Lower Journal		1.25
17-162	î	Transfer for Gas Tank—Regular Motor	JAPVF	N. C.
17-164	2	Bushing for Wrist Pin	JAPVG	
17-165	2		JAPVH	.50
17-170	10	Bearing for Crank Pin, Rod Half	JAPVI	.75
17-174		Screw-Muffler Casting to Exhaust Casting	JAPVJ	.15
NUMBER OF THE PROPERTY	4	Shim for Connecting Rod	JAPVK	.05
17-177	2	Washer for Screw Holding Backfiring Screen	JAPVL	.05
17-179	1	Shutter for Muffler	JAPFM	.50
17-181	1	Stud for Muffler Shutter	JAPVM	.15
17-182	1	Nut for Muffller Shutter Stud	JAPVN	.05
17-184	2	Stud for Swivel Bracket	JAPFN	.10
17-185	8	Nut for Swivel Bracket Stud	JAPFO	.15
17-186	5	Cotter Pin for Stud 17-184 and Tank to Muffler Nut	JAPFP	2 for .05
17-187	6	Piston Ring	JAPVO	.25
17-192	2	Bearing for Connecting Rod, Cap Half	JAPVP	.75
17-194	2	Washer for Screw, Gas Tank to Cylinder	JAOER	2 for .05
17-222	2	Gasket for Cylinder Base ASSEMBLY NUMBERS P-40 MOTORS	JAQES	.05
18-94	1	Magazia T. NOMBERS P-40 MOTORS		0.00
18-98	STATE OF STA	Muffler Inner Tube	JAPWC	2.00
18-101	1	Power Head less Tank, Magneto, Muffler, etc.	JAPWD	100.00
18-106	The state of the s	Tool Kit Complete	JAPWF	3.00
Maria Control of the	1	Piston Connecting Rod and Crankshaft Assembly	JAPWG	40.00
18-108	1	Piston and Connecting Rod Assembly (Star Side)	JAPWH	15.00
18-117	1	Crankcase Assembly with Bearings Reamed	JAPWI	25.00
18-118	1	Cylinder, Core Plug and Screen Assembly (Star Side)	JAPWJ	12.00
18-119	1	Cylinder, Core Plug and Screen Assembly (Port Side)	JAPWK	12.00
18-120	1	Gas Tank Complete, Regular	JAPWL	25.00
18-121	2	Piston, Regular	JAPWM	4.50
18-122	2	Connecting Rod Complete	JAPWN	8.00
18-123	1	Power Head Complete—Regular Motor	JAPWO	225.00
18-135	1	Muffler Complete with Exhaust Castings	JAPWP	35.00
18-136	1	Outer Muffler Shell with Expansion Chamber	JAPWO	15.00
18-146	1	Spring and Bracket for Ratchet Assembly on Magneto	JAPFK	.40
18-159	1	Muttler Shell Complete with Heat Insulator Screw and		15.00
18-213		Nuts for Gas Tank and Exhaust Castings	JAQEU	
18-216	1	Gas Tank Only with Transfers Regular Model	JAPWE	20.00
18-216	1	Piston and Connecting Rod Assembly (Port Side)	JAQET	15.00

PARTS FOR PR-40 MOTORS WITH SERIAL NUMBER BELOW 81600

NOTE-All	parts not listed	here are sa	me as those	used in P-4	0 and P-35 Motors.

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Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price per Piece
13-51	4	Lockwashers for Connecting Rod Screws	JACOP	2 for .05
17-163	1	Transfer for Gas Tank, Racing Model	JAPVO	N. C.
17-221	2	Long Stud for New Cylinder ASSEMBLY NUMBERS	JAPVR	.10
18-104	1	Cylinder Assembly (Starboard Side)—Racing	JAPWV	12.00
18-105	1	Cylinder Assembly (Port Side)—Racing	JAPWW	12.00
18-111	1	Power Head less Tank, Magneto, Muffler, Steering Rail and Carburetor—Oil Tested Racing		
18-112	1	Piston Connecting Rod and Crankshaft Assembly	JAPWR	75.00
18-113	î	Piston and Connecting Rod Assembly (Star Side)	JAPWS JAPWT	40.00 15.00
18-128	1	Gas Tank Complete-Racing	JAPWX	25.00
18-129	2	Piston with Dowel Pin-Racing	JAPWY	4.50
18-130	1	Power Head Complete—Racing Sleeve Bearing	JAOEY	225.00
18-213	1	Gas Tank Only with Transfer—Racing	JAPWU	20.00
18-217	1	Piston and Connecting Rod Assembly (Port Side)	JAQEZ	15.00

PARTS FOR PR-40 MOTORS WITH SERIAL NUMBERS ABOVE 81600

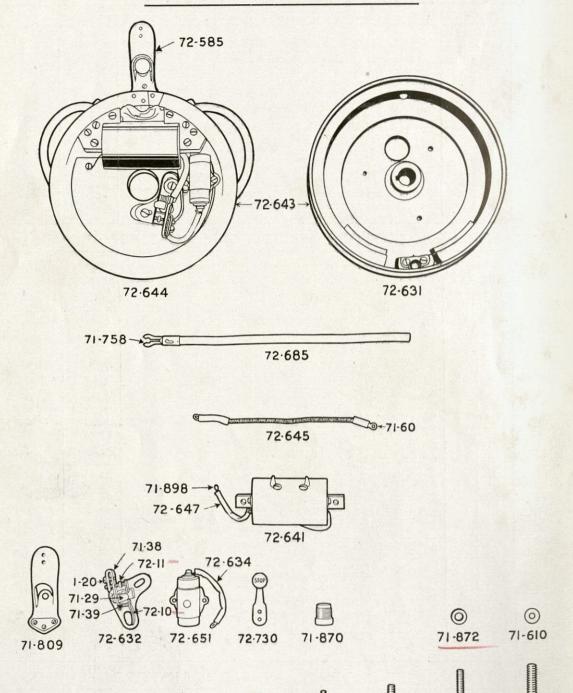
NOTE—All parts not listed below are same as those used in PR-40 Motors with serial numbers below 81600, P-40 and P-35 Motors.

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price
17-234	48	Roller Bearings for Connecting Rod	JAPVS	.05
17-235	4	Retainers for Roller Bearings	JAPVT	.70
17-240	2	Pins for Retainers	JAPVU	2 for .05
17-243	4	Connecting Rod Screws	JAOFB	.35
17-244	2	Dividers for Bearings	JAPVV	2.00
17-245	2	Springs for Bearings	JAPVW	.50
17-246	2 2	Outside Spring for Bearings	JAPVX	.10
17-254	1	Pinion Shaft Only, Ball Bearing	JAPVY	4.00
17-255	1	Spacer Washer for Pinion	JAOFC	2 for .05
17-256	1-3	Shim for Pinion Shaft Bearing	JAOFD	2 for .05
17-258	2	Screw—Tank Brace to Cylinder ASSEMBLY NUMBERS	JAPVZ	.10
18-142	1	Tank Brace (Starboard Side)	JAPWZ	.50
18-143	î	Tank Brace (Port Side)	JAPXA	.50
18-151	î	Ball Bearing for Pinion Shaft	JAPXB	3.00
18-152	2	Piston for Roller Bearing Motor	JAPXC	4.50
18-154	1	Gearcase Assembly, Ball Bearing	JAPXD	50.00
18-164	1	Lower Unit less Propeller, Ball Bearing	JAQFE	100.00
18-165	1	Power Head less Flywheel, Carburetor, Tank, Muffler and		
18-167		Steering Rail—Ball Bearing and Oil Tested	JAPXE	95.00
18-169	1 1	Piston, Connecting Rod and Crankshaft Assembly	JAPXH	55.00
18-170	1	Power Head Complete—Roller Bearing	JAPXF	240.00
18-171	1	Crankcase Assembly with Bearings Reamed	JAPXG	24.00
18-172	2	Lower Unit Complete with Propeller	JAQFF	120.00
18-173	1	Connecting Rod and Rollers Complete	JAPXI	15.00
18-174	i	Drive Shaft Complete with Pinion Shaft Gear Case less Head, with Bearings Reamed (Roller Bearing)	JAQFG JAQFH	7.00
18-175	1	Piston and Connecting Rod Assembly (Port)	JAPXJ	35.00 20.00
18-176	1	Piston and Connecting Rod Assembly (Starboard)	JAPXK	20.00
18-177	î	Crankshaft Complete	JAPXI.	18.00

PARTS FOR P-45, PF-45, PL-45, AND PLF-45 MOTORS THAT ARE DIFFERENT FROM THOSE USED IN P-40 AND PR-40 MOTORS

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price per Piece
17-265 17-269	1 1	Stud—Cylinder to Crankcase—Short for Relief Charger Transfer for Gas Tank	JAQEH JAQEI	.15 N. C.
18-194 18-211	1 1	Tool Bag Complete Power Head Complete	JAQEJ JAQEK	3.00 200.00
18-212	1	Power Head Only less Tank Magneto, Muffler, Steering Rail and Carburetor	JAQEL	125.00
18-213 18-218	1	Gas Tank with Transfer Only Muffler Shell and Dome for PF-45	JAQEM JAROG	20.00 20.00

MAGNETO PARTS P-35 MOTOR



71-828

71.883

71-31

71-891

71-884

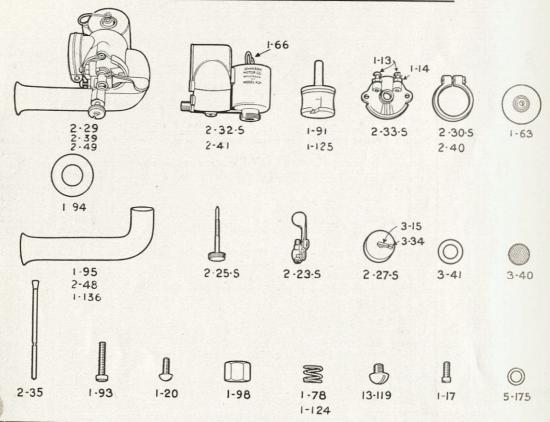
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71-45

MAGNETO PARTS P-35 MOTOR

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price per Piece
1-20	3	Clamp Screw for Breaker Bracket and Attaching Con- denser	JACDO	2 for .05
3-27	6	Lockwasher for Breaker Bracket Screw, Timing Lever		
E 114	2	and Condenser Screws	JAGIR	2 for .05
5-114	3	Screws for Timing Lever	JABOS	2 for .05
71-29	1	Spring Holder Bracket for Breaker	JAGAD	.10
71-31 71-36	2 3	Screws for Breaker Plate Insulation Bushing for Breaker Bracket and Timing	JABKU	.10
		Lever	JAGZO	2 for .05
71-38	1	Breaker Bracket	JACAK	.20
71-39	1	Spring for Breaker	JABLI	.05
71-45	2	Screw for Attaching Primary Lead to Condenser	JABLY	2 for .05
71-46	2	Lockwasher for Screw 71-78	JAGTO	2 for .05
71-49	2	Washer for Breaker Bracket Screws and Timing Lever	JABME	2 for .05
71-60	6 -	Terminal for Cutout Lead	JAGVO	.05
71-66	4	Insulation Washer for Screw 71-68 and Timing Lever	JABMO	.05
71-67	1	Insulation Plate for Breaker Bracket	JABMU	.05
71-68	2	Screw for Attaching Breaker Bracket	JABNA	2 for .05
71-78	3	Screws for Attaching Primary to Ground and Timing Lever Spring	JABNI	2 for .05
71-471	2	Nut for Screw 71-828	JAPFA	2 for .05
71-610	1	Washer for Breaker Plate Screw	JAGOP	2 for .05
71-758		Terminal Clip for High Tension Lead	JABOM	.15
	2			
71-782	1	Tubing for Cutout Lead-Breaker End	JAPIJ	.05
71-783	1	Tubing for Cutout Lead-Timing Lever End	JAPID	.05
71-809	1	Timing Lever (Casting Only)	JAGCR	.75
71-828	1	Screw for Cutout Lead	JAGHR	2 for .05
71-869	2	Contact Spring for High Tension Plugs	JARNZ	.03
71-870	2	High Tension Plug	JAROH	.20
71-871	2	Paper Tube for High Tension Plug	JAMBL	.0:
71-872	2	Rubber Washer for High Tension Plug	JAMLF	.05
71-883	4	Screw for Attaching Armature to Plate	JAPIH	2 for .05
71-884	2	Screw for Holding Heels	JAPII	.0:
71-891	1	Clamp Screw for Armature Plate	JAPIK	.20
71-898	3	Terminal for Condenser and Primary Lead	JAPIL	2 for .0:
71-900	1	Tubing for Condenser Lead	JAPIM	.0:
71-901	i	Tubing for Primary Lead	JAPIN	.10
71-1099		Quadrant for Magneto Ratchet	JAPFG	.5
71-1100		Spacers for Magneto Rachet	JAPFH	.10
71-1101	THE PERSON NAMED IN COLUMN TWO IS NOT THE OWNER.	Screws for Magneto Rachet	JAPFI	2 for .0
71-1102		Nuts for Magneto Rachet Screws	JAPFJ	2 for .0
71-1115		Glass Tube for High Tension Lead	JAQAI	.0
71-1112	The state of the s	Seat for High Tension Lead	JAQAJ	TOTAL PROPERTY OF THE PROPERTY OF
72-10	All the second second second second second	Breaker Blade Assembly	JABRU	.0
72-10	1	Adjusting Screw with Contact Point	JABSO	.3
	1	Magneto Wrench and Point Gauge Assembly	JABUL	.3
72-537	1		JAGPR	.1
72-585	1	Timing Lever Assembly Complete		1.0
72-622	1	Breaker Plate, Post and Pin Assembly	JAPIP	.4
72-630	1	Cam Assembly	JAPIQ JAPIR	.1
72-631	1	Flywheel Complete		25.0
72-632	1	Breaker Complete	JAPIT	1.5
72-634	1	Condenser Lead	JAPIU	.1
72-639	1	Heel Assembly (Right Hand)	JAPIV	.7
72-640	1	Heel Assembly (Left Hand)	JAPIW	.7
72-641	1	Ignition Coil Assembly without Heels	JAPIX	7.0
72-643	1	Magneto Complete	JAPIY	45.0
72-644	1	Armature Plate Assembly Complete	JAPIZ	20.0
72-645	1	Cutout Lead Assembly	JAPJA	.1
72-646	i	Ignition Coil Complete with Heels	JAPJB	8.0
72-647	1	Primary Lead to Breaker	JAPJC	.1
72-651	i	Condenser Complete with Lead	JAPJD	2.0
72-685	2	Ignition Lead Complete	JAPIO	.5
72-727	1	Armature Plate Casting Only with Clamp Screw	JAPIE	5.0
	1	Cutout Knob and Spring Assembly	JAPFR	3.0

CARBURETOR PARTS FOR P-35 MOTORS



Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Pric
1-13	2	Stop Screw for Control Lever	JACBY	2 for .05
1-14	2	Nut for 1-13	JACCA	2 for .05
1-17	2	Set Screw for Control Lever and Hot Air Pipe	JACDE	.05
1-20	2	Screw for Valve Cover	JACDO	2 for .05
1-61	1	Control Lever Only	JAPHI	.45
1-63	1	Cover for Float	JAPHJ	.75
1-66	1	Spring for Float Cover	JAPHK	.10
1-67	1	Float Only	JAPHL	.40
1-78	1	Spring for 1-91	JAPHN	.05
1-80	1	Settling Basin for Strainer	JAPHO	.25
1-90	1	Cover for Throttle Valve	JAPHP	1.00
1-91	1	Throttle Valve Only	JAPHO	3.00
1-93	1	Screw for Carburetor Clamp	JAPHR	.15
1-94	1	Disc for Carburetor Valve	JAPJG	.10
1-95	1	Hot Air Pipe	JAPHS	1.75
1-98	1	Stuffing Nut for Needle Valve	JAPHT	.10
3-15	1	Cotter Pin for Float	JACEB	.10
3-34	1	Wood Screw for Float	JACEC	2 for .05
3-37	1	Large Hex. Nut for Strainer	JACEF	.25
3-40	1	Screen for Strainer	JACEM	.05
3-41	1	Gasket for Strainer	JACEP	.0:
5-175	1	Washer for 13-119 Screw	JACFI	2 for .05
13-119	1	Screw for Carburetor Cleanout	JACEW	.05
		ASSEMBLIES		
2-23	1	Control Lever with Set Screw	JAPHV	.50
2-25	1	Gasoline Needle Valve Complete	JAPHW	.60
2-27	1	Float with Cotter Pin and Screw	JAPHY	.50

CARBURETOR PARTS FOR P-35 MOTORS—Continued

2-29	1	Carburetor Complete	JAPHZ	14.00
2-30	1	Clamp for Carburetor with Screw	JAPIA	.60
2-32	1	Carburetor Body with Nozzle Only	JAPIB	5.00
2-33	1	Cover for Throttle Valve with Screws and Nuts	JAPIC	1.00
2-35	1	Float Valve and Pin Assembly	JAROJ	.35

PARTS FOR P-40 CARBURETOR

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price per Piece
1-124	1	Spring for Throttle Valve 1-125	JAOEV	.05
1-125	1	Valve for Carburetor	JAQEW	.90
1-136	1	Hot Air Tube for Carburetor	JAQEX	1.00
2-39	1	Carburetor Complete	JAOFA	12.00
2-40	1	Clamp for Carburetor with Screw	JAPWA	1.00
2-41	1	Carburetor Body with Nozzle	JAPWB	4.00

CARBURETOR PARTS FOR PR-40 THAT DIFFER FROM THOSE

USED IN P-40 AND PR-40 BELOW 81600

NOTE: All Parts not listed here are same as those used in P-35 Carburetor.

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price per Piece
1-127	2	Shim for Carburetor Connection on Crankcase	JARJE	.20
1-137	1	Nipple for Hot Air Tube	JAOFI	.20
1-139	1	Rivet for Hot Air Tube Nipple	JAQFJ	2 for .05
2-48	1	Hot Air Tube Complete	JAPXM	1.20
2-49	1	Carburetor Complete	JAPXN	12.00

RELEASE CHARGER PARTS FOR P-40, PL-45 AND PFL-45 MOTORS

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price per Piece
1-93	1	Screw for Stop Clamp	JAPHR	.15
7-44	2	Stud for Relief Valve	JAPCK	05
7-45	1	Nut for Bypass Valve	JAPCL	2 for .05
7-46	2	Nut for 7-44 Stud	JAPCM	2 for .05
7-227	2 2	Lockwasher for 7-44 Stud	JAPEM	2 for .05
13-481	1	Lockwasher for Relief Valve	JANBR	2 for .05
13-508	1	Washer for Bypass Valve Spring	JAPUE	.05
15-164	1	Washer-Plain for Relief Valve Spring	JAPRX	2 for .05
15-181	1	Lever for Reilef Valve	JAPTN	.10
15-182	1	Valve for Release Charger	JAPTO	.50
15-183	1	Cap for Bypass Valve	JAPTP	.25
15-186	1	Spring for Relief Valve	JAPTO	.05
15-187	1	Bearing Release Charger	JAPTR	1.50
15-189	1	Stop for Bypass Valve Lever	JAPTS	.50
15-190	1	Lever for Bypass Valve	JAPTT	1.50
15-191	1	Housing for Relief Valve	JAPTU	1.50
15-195	1	Cotter Pin for Link	JAPTV	2 for .05
15-196	î	Clevis Pin for Relief Valve Lever	JAPTW	.05
15-197	i	Ball Joint	JAPTX	.25
15-207	1	Spring for Bypass Valve Handle	JAPTY	.10
15-209	i	Gasket for Relief Valve	JAPTZ	.05
15-210	i	Gasket for Cap	JAPUA	.05
15-211	1	Gasket for Bearing to Cylinder	JAPUB	.05
15-212	î	Washer-Plain for Relief Valve Spring	JAPUC	.05

RELEASE CHARGER PARTS FOR P-40, PL-45 AND PFL-45 MOTORS

Continued

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price
15-213	1	Cotter Pin for Relief Valve	JAPUD	2 for .05
16-154	1	Release Valve Assembly Only	JAPUK	2.00
17-186	1	Cotter Pin for Clevis Pin	JAPFP	2 for .05
17-263	1	By-pass Valve	JAPUP	1.75
17-264	1	Link for Ball Joint	JAPUO	.15
17-265	1	Long Stud-Cyl. to Crankcase	JAOEH	.25
18-184	1	Cylinder Assembly Only	JAPUT	12.00
18-187	1	Release Charger Complete with Cylinder	JAPUR	11.00
18-190	1	By-pass Valve Assembly Only	JAPUS	5.00
19-83	1	Spring for Relief Valve	JAPUG	.05
19-139	1	Key for Bypass Valve Lever	JAPUH	2 for .05
21-160	1	Washer for Bypass Valve Spring	JAPUF	.05
85-64	2	Nut for Ball Joint	JAPUI	2 for .05

RELEASE CHARGER PARTS FOR PR-40, PF-45 AND P-45 MOTORS

THAT ARE DIFFERENT FROM P-40

Part No.	No. Req'd	NAME OF PART	Code Word	List Price per Piece
18-185	1	Cylinder Assembly Only (Starboard Side)	JAPUV	12.00
18-188	1	Relief Charger Assembly Complete with Cylinder	JAPUU	11.00

UNDERWATER EXHAUST PARTS

FOR P-40, PR-40, P-45, PF-45, PL-45, AND PFL-45 MODELS

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price
7-46	2	Nut for Exhaust Support Screw	JAPCM	2 for .05
13-51	2	Lockwasher	JACOP	2 for .05
13-100	1	Screw for Clip 21-251	JADEJ	.10
15-220	1	Cup Washer for Cutout Valve	JAQCN	.05
15-225	1	Cover for Valve Housing	JAOCP	.60
15-228	1	Spring for Cutout Valve	JAQCQ	.10
15-236	1	Gasket for Valve Housing Cover	JAQCT	.05
15-239	4	Spacer Collar for Stud on Exhaust Shell	JAQCU	.05
15-240	2	Cap Screw for Support-Gearcase to Exhaust Pipe	JAQDT	.05
15-243	1	Control Lever for Cutout Valve	JAQCV	.50
15-244	1	Swivel Nut for Control Lever	JAOCW	.10
15-249	1	Screw for Swivel Nut in Control Lever	JAQDB	2 for .05
15-250	2	Screw for Clamp on Steering Rail	JAODC	.05
15-251	1	Screw for Control Lever	JAODD	.05
15-252	2	Thrust Washer for Control Lever	JAODE	2 for .05
15-253	1	Spring Washer for Control Lever	JAQDF	.05
15-254	1	Locknut for Contro! Lever Screw	JAODG	2 for .05
15-268	1	Pin for Cutout Valve	JAQCS	.05
16-164	1	Exhaust Valve Only	JAODN	1.00
16-181	1	Clamp Assembly on Steering Rail	JAQCL	1.00
17-185	6	Nut for Exhaust Pipe for Muffler Dome	JAPFO	.15
17-186	1	Cotter Pin for 17-185	JAPFP	2 for .05
17-203	1	Heat Insulator for Muffler	JAROK	.30
17-211	4	Washer for Heat Insulator Screw	JAQBQ	2 for .05
17-212	4	Lockwasher for Heat Insulator Screw	JAPYU	2 for .05
17-213	2	Screw for Heat Insulator	JAQBS	2 for .05
17-214	2	Screw-Muffler Brkt. to Ex. Casting	JAPFU	.15
17-215	2	Screw-Gas Tank to Muffler	JAPFV	.05
17-216	2	Jam Nut for Muffler Brkt. Screw	JAQBT	.05

UNDERWATER EXHAUST PARTS—Continued

Part No.	No. Req'd per Motor	NAME OF PART	Code Word	List Price per Piece
17-217	2	Nut for Gas Tank to Muffler Screw	JAQBU	2 for .05
17-257	2	Screw for Heat Insulator—Short	JAQBV	2 for .05
17-274	1	Cover Plate for Muffler Dome	JAQDH	1.25
17-275	1	Gasket for Ex. Pipe to Muffler	JARJF	.20
17-282	1	Exhaust Pipe Regular Length	JAQDI	10.00
17-283	1	Support for Exhaust Pipe to Gearcase	JAQDY	.70
17-284	1	Washer for Exhaust Support Screw	JAQDZ	.05
17-285	1	Exhaust Pipe only—Extra Long	JAQEA	15.00
18-197	1	Exhaust Control Complete	JAQEB	3.50
18-198	1	Bowden Cable Assembly (sold only with control wire &		
	Edward Control	Bowden cable together)	JAQEE	.50
18-200	1	Muffler Assem. Complete for PF-45 Motor	JAQEC	35.00
18-201	1	Muffler Shell and Dome Assembly only for Underwater		
		Exhaust	JAQED	15.00
18-203	1	Underwater Exhaust Complete	JAQEF	10.00
18-205	1	Underwater Exhaust Complete Extra Long	JAQEG	12.00
19-123	1	Screw for Bowden Cable Clamp	JAQDJ	2 for .05
19-124	1	Lockwasher for Screw 19-123	JAQDK	2 for .05
21-251	1	Clip for Holding Cutout Cable	JAQDR	.10
71-1102	1	Nut for Clip 21-251	JAPJJ	2 for .05

ALL PARTS PRICES SUBJECT TO CHANGE WITHOUT NOTICE

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